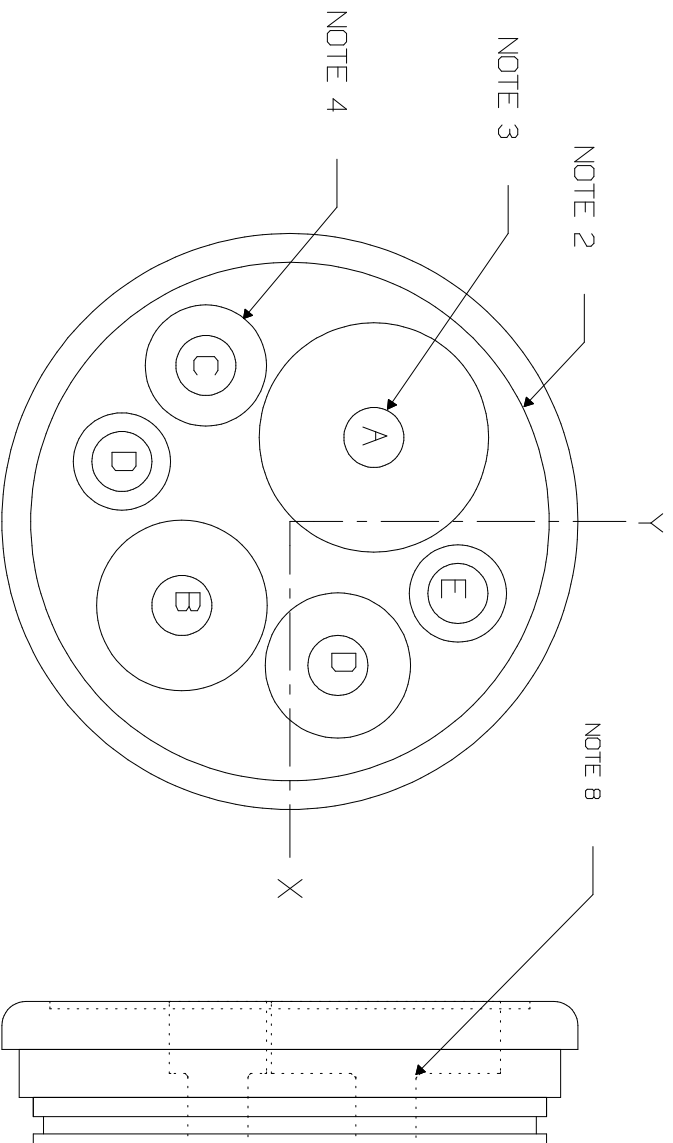




NOTES:

1. See DWG A11101 for endcap details
2. Mill recess .050" deep x 5.40" OD
3. Bore 41/64" thru, 6 pl as shown on locator table.
4. Bore per locator table, 6 places, .0750" deep
5. Cavity bore tol's: +0.001" / - 0.002" Cavity depth tol's +.008, -.000 Finish 32 rms on ID of cavities
7. Cavity depths are ref recess bottom
8. Chamfer 45 deg x 1/8" deep, 6 places

Top Drilling Detail
TAPS-6 Transducer Head

DWG: T6111A
Date: 970922
Rev: 1.03