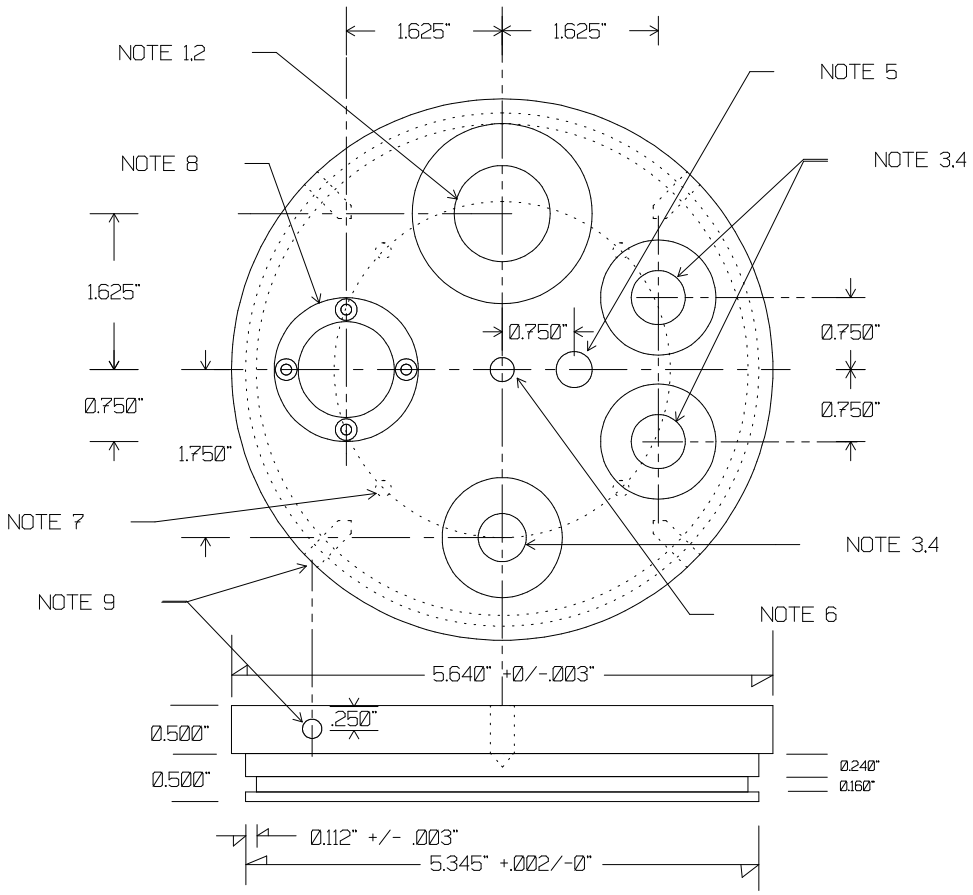

CONNECTOR ENDCAP

MATL: 6" aluminum rod, 6061-T6
DATE: 000515
DWG: T6114
REV: 1.04

TRACOR INC.

NOTES:

1. Spotface 2.250" OD x .030" deep, 32 rms
2. D&T 1"-14 UNS-2A thru
3. Spotface 1.20" OD x .030" deep, 32 rms
4. D&T 1/2"-20 UNF-2A thru
   for XSG-3/4-BCL or VSF-2-BCL connectors
5. Drill thru, tap 1/8" NPT from top
   for thermistor
6. D&T 1/4"-20 x .5" deep (max), 1 pl as shown
   for extractor tool
7. D&T 8-32 x .5" deep 4 places
   on 3.50" BC (from INSIDE)
8. See dwgs T6114P for drilling details
   See dwg T6214 for retaining ring details
9. D&T 10-32 x .5" deep 4 places as shown
   centered in 5.640" OD

C:\General Cadd 3\DRAWINGS\NewTAPS\T6114.gxd -- 10/13/2009 -- 03:00 PM -- Scale 1 : 2.000